

conceptPress

DC Ceram™ 9.2



Aesthetic Masterpieces



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Lithium Disilicate - Press Ceramic

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Layer and Press Ceramic

The innovative DC Ceram™ 9.2 veneering ceramic for lithium disilicate and zirconium oxide material is by its chemical composition a new standard in the field of dental ceramics. The micro structure remains virtually unchanged during consecutive firing cycles and prevents uncontrollable dimensional changes which often result in cracking. Introduced with the basic components, opalescent ceramic accessories lend a remarkable luminosity with adequate translucency.

Dentin and chroma dentin in 16 Vita shades and two bleach shades, Special dentin 3-16, chroma modifiers, transparency and opalescent for all indications make up the assortment. Layering on lithium disilicate and Zirconia can be made individually in all areas of modern veneering.

The lucite, feldspathic ceramic DC Ceram™ 9.2 is designed for veneering substructures made of zirconium oxide. The range includes 19 dentin and 7 Special dentin (Interface System).



Technical Data:

- CTE 9,2 - 9,4 x 10⁻⁶ · K⁻¹
- Flexural Strength > 90 MPa
- Chem. Solubility < 30 µg x cm²
- Transformation temperature 635°C

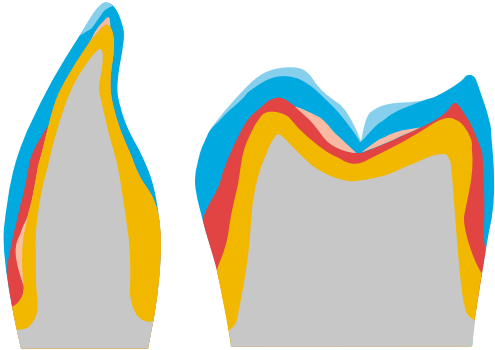
Chroma Dentin or modifier

Enamel

Transparent

framework structure

Dentin



Shade Combination Table¹:

Shade	A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
Liner	1	2	2	2	4	1	1	2	2	1	3	3	4	1	5	5
Margin	M1+2	M2	M2	M3+4	M4+5	M1+2	M1+3	M3	M3+5	M1+5	M1+5	M5	M5	M2+5	M2+5	M3+5
Dentin	A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
Chroma Dentin	A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
Enamel	1	2	2	4	4	1	2	3	4	2	2	3	4	1	2	3
Interface ²	1	2	3	3	4	1	2	3	3	1	4	5	5	1	5	5
3 - 16	bri	bri	med	dark	dark	bri	med	dark	dark	bri	dark	dark	dark	bri	med	med

¹ A1 - D4 are part of the VITA shade system. VITA is a registered trademark of VITA Zahnfabrik.
² The assignment of the interface pressed ceramics was determined on unshaded frameworks. The liner N is used in already colored ZrO2 frameworks.
It is not suitable for for the processing of the DC Ceram™ 9.2 Interface pressable ceramics.

Firing chart for zirconium oxide framework materials^{3,4}:

	Start Temp. in °C	Dry Time in min	Closing Time in min	Heat Rate in °C/min	Hold Temp. in °C	Hold Time in min	Vacuum	Opening in °C/min min
Liner	450	3:00	3:00	45	970	1:00	Yes	45 6:00
Margin 1 + 2	450	4:00	2:00	45	860	1:00	Yes	45 6:00
Dentin 1	450	3:00	3:00	25 - 35	780	1:00	Yes	35 6:00
Dentin 2	450	3:00	3:00	25 - 35	770	1:00	Yes	35 6:00
final firing with glaze	450	3:00	2:00	25 - 35	750	1:00	No	35 2:00
Glaze	450	0:00	4:00	45	760	0:30 - 1:00	No	45 6:00

Firing chart for disilicate framework materials^{3,4}:

	Start Temp. in °C	Dry Time in min	Closing Time in min	Heat Rate in °C/min	Hold Temp. in °C	Hold Time in min	Vacuum	Opening in °C/min min
Wash bake	450	3:00	3:00	45	790	1:00	Yes	45 2:00
Dentin 1	450	3:00	3:00	45	780	1:00	Yes	35 6:00
Dentin 2	450	3:00	3:00	45	770	1:00	Yes	35 6:00
Glaze bake w/glaze	450	3:00	2:00	45	750	1:00	No	35 2:00
Glaze natural	450	0:00	4:00	45	760	0:30 - 1:00	No	45 6:00

³ Climb rate / holding time may vary according to the dimension L552 framework structure.
⁴ Cooling rate indicated for the Vario 2002R.

Liner

When prepared in accordance with the basic colors of the Vita Classical shade system they give the ZrO₂ framework material its fluorescence and accentuate its natural luminescence.



Product		Item No.
Liner 1	15 g	48 - 1461
Liner 2	15 g	48 - 1462
Liner 3	15 g	48 - 1463
Liner 4	15 g	48 - 1464
Liner 5	15 g	48 - 1465
Liner N	15 g	48 - 1470

Chroma Dentin

The chroma dentin of the DC Ceram™ 9.2 recreates the natural depth of stratified ceramic even at a minimal layer of thickness. They can be used in place of dentin in cases where there is inadequate space.



Product		Item No.
Chroma Dentin SL A0	20 g	48 - 1010
Chroma Dentin A1	20 g	48 - 1011
Chroma Dentin A2	20 g	48 - 1012
Chroma Dentin A3	20 g	48 - 1013
Chroma Dentin A3,5	20 g	48 - 1014
Chroma Dentin A4	20 g	48 - 1015
Chroma Dentin SL B0	20 g	48 - 1020
Chroma Dentin B1	20 g	48 - 1021
Chroma Dentin B2	20 g	48 - 1022
Chroma Dentin B3	20 g	48 - 1023
Chroma Dentin B4	20 g	48 - 1024
Chroma Dentin C1	20 g	48 - 1031
Chroma Dentin C2	20 g	48 - 1032
Chroma Dentin C3	20 g	48 - 1033
Chroma Dentin C4	20 g	48 - 1034
Chroma Dentin D2	20 g	48 - 1042
Chroma Dentin D3	20 g	48 - 1043
Chroma Dentin D4	20 g	48 - 1044

Dentin

The dentin value remains stable through consecutive firings. Even with a thin layer it achieves a natural depth. Occlusal surfaces can be easily represented realistically with more vitality in conjunction with the corresponding opacities dentin.

Product		Item No.
Dentin SL A0	20 g	48 - 0010
Dentin A1	20 g	48 - 0011
Dentin A2	20 g	48 - 0012
Dentin A3	20 g	48 - 0013
Dentin A3,5	20 g	48 - 0014
Dentin A4	20 g	48 - 0015
Dentin SL B0	20 g	48 - 0020
Dentin B1	20 g	48 - 0021
Dentin B2	20 g	48 - 0022
Dentin B3	20 g	48 - 0023
Dentin B4	20 g	48 - 0024
Dentin C1	20 g	48 - 0031
Dentin C2	20 g	48 - 0032
Dentin C3	20 g	48 - 0033
Dentin C4	20 g	48 - 0034
Dentin D2	20 g	48 - 0042
Dentin D3	20 g	48 - 0043
Dentin D4	20 g	48 - 0044
Dentin correction	20 g	48 - 5000



Dentin Modifier

To intensify chroma and create special effects.

Product		Item No.
Modifier A	20 g	48 - 2020
Modifier B	20 g	48 - 2021
Modifier C	20 g	48 - 2022
Modifier D	20 g	48 - 2023
Modifier white	20 g	48 - 2001
Modifier yellow	20 g	48 - 2002
Modifier orange	20 g	48 - 2003
Modifier brown	20 g	48 - 2007
Modifier pink	20 g	48 - 2004
Modifier violet	20 g	48 - 2005
Modifier blue	20 g	48 - 2006



Special dentin 3 - 16

Three ceramic materials for the production of works in the 16 colors of the Vita® shade guide.



Product		Item No.
Bright	20 g	48 - 0061
Medium	20 g	48 - 0062
Dark	20 g	48 - 0063
Bright	70 g	48 - 0761
Medium	70 g	48 - 0762
Dark	70 g	48 - 0763

Incisal

The standard incisals EN1 to EN4 ensure a safe and reproducible stratification according to the Vita® Classical shade system.



Product		Item No.
Enamel 1	20 g	48 - 3001
Enamel 2	20 g	48 - 3002
Enamel 3	20 g	48 - 3003
Enamel 4	20 g	48 - 3004
Enamel Neutral White	20 g	48 - 3020
Enamel Correction Mat.	20 g	48 - 5001

Opal and Transparent

The transparent and opalescent can be used for individual stratification, especially in the incisal area. The opalescent elements introduced in the base material lend natural light optical effects to the fired ceramic.

Product		Item No.
Opal 1	20 g	48 - 4031
Opal 2	20 g	48 - 4032
Transpa Neutral	20 g	48 - 4003
Transpa Clear	20 g	48 - 4001
Transpa Yellow	20 g	48 - 4011
Transpa Orange	20 g	48 - 4012
Transpa Brown	20 g	48 - 4016
Transpa Pink	20 g	48 - 4017
Transpa Light Blue	20 g	48 - 4013
Transpa Blue	20 g	48 - 4014
Transpa Grey	20 g	48 - 4015
Transpa White	20 g	48 - 4010



Gingival Pink

In two shades for the production of gingival tissue.

Product		Item No.
Gingiva 1	20 g	48 - 2051
Gingiva 2	20 g	48 - 2052

Margin

The DC Ceram™ 9.2 Margin materials enable the production of precision ceramic shoulders for dental prostheses made of zirconia. They are characterized by high stability, low shrinkage and excellent light-optical effects in the gingiva.

Product		Item No.
Margin 1	20 g	48 - 6001
Margin 2	20 g	48 - 6002
Margin 3	20 g	48 - 6003
Margin 4	20 g	48 - 6004
Margin 5	20 g	48 - 6005
Margin 6	20 g	48 - 6006



DC Ceram™ 9.2 Color Ring

The color rings facilitate the selection of layering materials for the individual and complex layering of a restoration. The removable ceramic tabs also facilitate chair-side shade and color selection.



Product	Item No.
1: Enamel / Opal / Transpa	48 - 7001
2: Modifer / Gingiva / Liner	48 - 7002

Liquid/Stain/Glaze



Product		Item No.
Liner Liquid	100 ml	42 - 9004
Build Up Liquid	100 ml	12 - 9001
Build Up Liquid	250 ml	12 - 9301
Stain/Glaze	25 ml	11 - 0065
Stain/Glaze	100 ml	11 - 0265



DC Ceram™ 9.2 Test Kit

Discover the beauty and brilliance of the DC Ceram™ 9.2 layering ceramic. The composition of the test kit product range in the colors of A2 and A3 provides for standard and individual layering of 12-15 ceramic veneered units.

Product	Item No.
DC Ceram™ Test Kit	46 - 1001
Dentin A2	20 g
Dentin A3	20 g
Chroma Dentin A2	20 g
Chroma Dentin A3	20 g
Enamel 2	20 g
Transpa Clear	20 g
Transpa Orange	20 g
Transpa blue	20 g
Stain Shade A fluor.	3 g
Glaze paste	4 g
Build-up Liquid	25 ml
Stain-/Glaze Liquid	5 ml



DC Ceram™ 9.2 Basic Kit

The sophisticated compilation of this basic kit includes 6 major dentins and an assortment of cutting materials such as selected modifiers to allow an affordable entry into the DC Ceram™ 9.2 - ceramic system.

Product	Item No.
DC Ceram™ Basic Kit	46 - 1004
Dentin A1	20 g
Dentin A2	20 g
Dentin A3	20 g
Dentin B1	20 g
Dentin C2	20 g
Dentin D2	20 g
Chroma Dentin A1	20 g
Chroma Dentin A2	20 g
Chroma Dentin A3	20 g
Chroma Dentin B1	20 g
Chroma Dentin C2	20 g
Chroma Dentin D2	20 g
Modifier A	20 g
Enamel 1	20 g
Enamel 2	20 g
Enamel 3	20 g
Transpa Clear	20 g
Transpa Neutral	20 g
Transpa White	20 g
Transpa Yellow	20 g
Transpa Orange	20 g
Transpa Light Blue	20 g
Transpa Grey	20 g
Transpa Opal 2	20 g



DC Ceram™ conceptArt Stains

For individual characterization as “internal stains” or „external stains“, resulting in little effort to achieve excellent results with pressed, milled or layered ceramic.



Product		Item No.
conceptArt Shade A fluor	3 g	41 - 1010
conceptArt Shade B fluor	3 g	41 - 1011
conceptArt Shade C fluor	3 g	41 - 1012
conceptArt Shade D fluor	3 g	41 - 1013
conceptArt White fluor.	3 g	41 - 1015
conceptArt Yellow fluor.	3 g	41 - 1016
conceptArt Orange fluor.	3 g	41 - 1017
conceptArt Violet fluor.	3 g	41 - 1019
conceptArt Khaki fluor.	3 g	41 - 1021
conceptArt Moss fluor.	3 g	41 - 1022
conceptArt Black fluor.	3 g	41 - 1024
conceptArt Smoke fluor.	3 g	41 - 1025
conceptArt Dark Brown fluor.	3 g	41 - 1026
conceptArt Grey Blue fluor.	3 g	41 - 1027
conceptArt Vanilla fluor.	3 g	41 - 1028
Glaze paste	4 g	41 - 1070



conceptArt Basic Kit

The conceptArt Basic Kit is equipped with 10 major stains from the Chroma, Hue and Value range. It contains the most important characterizations for the ceramist.

Product	Item No.
conceptArt Kit Basic	46 - 0011

3 Shade Stains (A,B,D), white, smoke, grey blue, orange, yellow, dark brown,
1 Glaze paste, 1 Glaze liquid



conceptArt Professional Kit

15 stains from the chroma, value and Hue allow individualization and characterization of the ceramic restoration. Both internal layered and monolithic work can be quickly and easily brought to the highest aesthetic.

Product	Item No.
conceptArt Kit Professional	46 - 0010

4 Shade Stains, 7 Value Stains, 4 Base Stains,
1 Glaze paste, 1 Glaze liquid



DC Ceram™ 9.2 Interface

This press technique sets new standards in dental ceramics. Only five ingots for all 16 shades of the Vita® Classic shade system for pressing over zirconia frameworks. Beautiful Shoulders and occlusal surfaces with perfect function and anatomy can now be produced with high quality.



Product		Item No.
Interface 00	2g	49 - 3010
Interface 0	2g	49 - 3011
Interface 1	2g	49 - 3012
Interface 2	2g	49 - 3013
Interface 3	2g	49 - 3014
Interface 4	2g	49 - 3015
Interface 5	2g	49 - 3016

DC Ceram™ 9.2 Press-to-Zirconia

DC Ceram™ 9.2 Press to Zirconia was developed for the pressing of ceramics over all dental zirconia materials. This technique gives dental technicians a unique opportunity to convert a wax-up into a ceramic veneer in a controlled manner, without any dimensional changes.



Product		Item No.
SL A00	2 g	49 - 0010
SL A0	2 g	49 - 0011
A1	2 g	49 - 0012
A2	2 g	49 - 0013
A3	2 g	49 - 0014
A3,5	2 g	49 - 0015
A4	2 g	49 - 0016
SL B0	2 g	49 - 0021
B1	2 g	49 - 0022
B2	2 g	49 - 0023
B3	2 g	49 - 0024
B4	2 g	49 - 0025
C1	2 g	49 - 0032
C2	2 g	49 - 0033
C3	2 g	49 - 0034
C4	2 g	49 - 0035
D2	2 g	49 - 0043
D3	2 g	49 - 0044
D4	2 g	49 - 0045

*Results that
can be seen!*





Lithium disilicate - layering and press ceramics

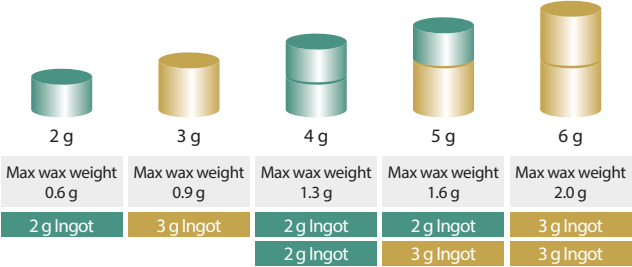
ConceptPress lithium disilicate press ceramic is a new high strength (about 420MPa) framework material for highly aesthetic all-ceramic restorations. It utilizes the dental pressing process to produce highly accurate, tooth-colored restorations, and is finished with DC Ceram™ 9.2 ceramic and Concept-Art stains. Its indications range from thin veneers to the production of 3-unit bridges.

The combined efficiency and aesthetics can be bonded conventionally or cemented by the practitioner.

ConceptPress ingots are color coordinated. They are available in different opacities and translucencies. Translucency level selection is based on clinical requirements as well as desired processing techniques (layering or cut-back technique).

Technical Data:

- CTE (25-500°C) [10 · 6/K] 10.0
- Flexural strength [MPa] 420
- Chem. Solubility [µg/cm²]: > 40
- Press temperature [°C] 910 - 920



Indication:

- Thin veneers with minimally invasive preparation
- Veneers with more than 0.3 mm thickness
- Inlays and onlays
- 3-unit bridges in the anterior and premolar regions
- pressed fabricating with titanium adhesive base implant abutment
- Single crowns

Contraindication:

- posterior bridges to the molar region
- Bridges with four or more members
- Overpressing
- Application for existing bruxism or other parametric functions
- Cantilever pontics
- Maryland bridges

Combination table for staining and layering technique (D, ID and CT ingots):

Tooth Shade	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
conceptPress D - Ingot Stain and Layer technique	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
conceptPress ID - Ingot for Layer technique	1	2	2	2	4	1	1	2	2	1	3	3	4	1	5	5
conceptPress CT - Ingot for Stain technique	1	1	2	2	3	1	1	2	3	1	3	3	3	1	1	3

Press Program¹:

	Start Temp. in °C	Heat Rate in °C/min	Hold Temp. in °C/min	Hold Time in min	Press Time in min	Pressure	Vacuum Level in mm	Open Time in min
100 g ≤ 3g	700	60	910	18:00	3:00	Low	720	0:00
200 g ≤ 4g	700	60	915	20:00	3:00	Low	720	0:00
200 g > 4g	700	60	920	20:00	3:00	Low	720	0:00

¹ The press parameters given are approximate and may need to be adjusted if necessary.

General Firing Chart:

	Start Temp. in °C	Dry Time in min	Closing Time in min	Heat Rate in °C/min	Hold Temp. in °C	Hold Time in min	Vacuum	Open Time in min
Shade/Stain	450	-	4:00	45	780	1:00	Yes	6:00
Glaze	450	-	4:00	45	790	1:00	No	6:00

conceptPress D

This translucency is offered in 16 Vita shades (A1 - D4) and three bleach shades (BL1 - BL3) and is suitable for both the layer and the staining technique. The dentin ingots exhibit natural brightness and color and prevent graying of the incorporated restorations in the mouth.



Product	Item No.	
	2 g	3 g
D A1	47 - 0212	47 - 0012
D A2	47 - 0213	47 - 0013
D A3	47 - 0214	47 - 0014
D A3.5	47 - 0215	47 - 0015
D A4	47 - 0216	47 - 0016
D B1	47 - 0222	47 - 0022
D B2	47 - 0223	47 - 0023
D B3	47 - 0224	47 - 0024
D B4	47 - 0225	47 - 0025
D C1	47 - 0232	47 - 0032
D C2	47 - 0233	47 - 0033
D C3	47 - 0234	47 - 0034
D C4	47 - 0235	47 - 0035
D D2	47 - 0243	47 - 0043
D D3	47 - 0244	47 - 0044
D D4	47 - 0245	47 - 0045
Bleach 1	47 - 0252	47 - 0052
Bleach 2	47 - 0253	47 - 0053
Bleach 3	47 - 0254	47 - 0054

conceptPress ID

The ID ingots are available in five colors (ID1 - ID5) and ideal because of their higher opacity for manufacturing as a framework material on discolored preparations. The anatomical shape of the prosthetic work is then completed with Ceramay's DC Ceram™ 9.2 layering ceramic.



Product	Item No.	
	2 g	3 g
Intensive Dentin 1 - ID1	47 - 3212	47 - 3012
Intensive Dentin 2 - ID2	47 - 3213	47 - 3013
Intensive Dentin 3 - ID3	47 - 3214	47 - 3014
Intensive Dentin 4 - ID4	47 - 3215	47 - 3015
Intensive Dentin 5 - ID5	47 - 3216	47 - 3016

conceptPress CT

The CT ingots (CT1 - CT3) are perfectly suited for the manufacture of restorations such as inlays and onlays due to their high translucency. The discreet base colors of the Vita® classic shade system ensure a perfect adaptation to the natural tooth.

Product	Item No.	
	2 g	3 g
Colored Transpa 1 - CT1	47 - 4211	47 - 4011
Colored Transpa 1 - CT2	47 - 4212	47 - 4012
Colored Transpa 1 - CT3	47 - 4213	47 - 4013



conceptPress Test Kit

Test kit for the first experience with the concept lithium disilicate press ceramic - sufficient for the production of 6-12 units.

Product		Item No.
Variant A		46 - 1002
D A2 conceptPress	3 x 2 g	
CT 2 conceptPress	3 x 2 g	
Variant B		46 - 1003
D A2 conceptPress	3 x 2 g	
D A3 conceptPress	3 x 2 g	



DC Ceram™ conceptArt Stains

For individual characterization as “internal stains” or “external stains”, resulting in little effort to achieve excellent results with pressed, milled or layered ceramic.



Product		Item No.
conceptArt Shade A fluor	3 g	41 - 1010
conceptArt Shade B fluor	3 g	41 - 1011
conceptArt Shade C fluor	3 g	41 - 1012
conceptArt Shade D fluor	3 g	41 - 1013
conceptArt White fluor.	3 g	41 - 1015
conceptArt Yellow fluor.	3 g	41 - 1016
conceptArt Orange fluor.	3 g	41 - 1017
conceptArt Violet fluor.	3 g	41 - 1019
conceptArt Khaki fluor.	3 g	41 - 1021
conceptArt Moss fluor.	3 g	41 - 1022
conceptArt Black fluor.	3 g	41 - 1024
conceptArt Smoke fluor.	3 g	41 - 1025
conceptArt Dark Brown fluor.	3 g	41 - 1026
conceptArt Grey Blue fluor.	3 g	41 - 1027
conceptArt Vanilla fluor.	3 g	41 - 1028
Glaze paste	4 g	41 - 1070



conceptArt Basic Kit

The conceptArt Basic Kit is equipped with the 10 major stains from the Chroma, Hue and Value range. It contains the most important characterizations for the ceramist.

Product	Item No.
conceptArt Kit Basic	46 - 0011
3 Shades (A,B,D), white, smoke, grey blue, orange, yellow, dark brown, 1 Glaze paste 1 Glaze liquid	



conceptArt Professional Kit

15 stains from the chroma, value and Hue allow individualization and characterization of the ceramic restoration. Both internal layered and monolithic work can be quickly and easily brought to the highest aesthetic.

Product	Item No.
conceptArt Kit Professional	46 - 0010
4 Shades, 7 Value Stains, 4 Modifier Stains, 1 Glaze paste, 1 Glaze liquid	





More products from Zubler

Exceptional results in the manufacture of dental ceramic restorations can be achieved only if all materials and equipment involved in the manufacturing process are perfectly matched. For this reason we place great value in the development of dental ceramics within Zubler group. In addition to offering a rich and sophisticated range of system components to guarantee consistency in processing for dental technicians, the high production standards of Ceramay's dental ceramics combined with Zubler's many years of experience in engineering precision ceramic ovens provide a complimentary dynamic from which dental technicians can produce highly aesthetic, high quality restorations.

Dental ceramic materials only exhibit how much quality and character they possess after sintering. More goes into firing cycles than heating up and cooling down. Processes tailored to modern materials and technologies are the focus of our current development activities. This focus is not the result of a closed system ideology, but rather a creative and open approach to dental technology with the goal to provide consistent high quality results.

On the following pages you will find an overview of the various components of our overall process for the production of dental ceramic restorations. If you have questions about the technical application of a device or on the merits of a consumable, please contact us at anytime.

Oven Technology

Product	Item No.
Multifunction Oven VARIO PRESS 300.e With patented pressing technology for processing lithium disilicate ceramics	898/031
Contains: 1 VARIO PRESS 300.e multi function oven, 1 power cable, 1 flexring system, 1 ceramic firing table, one press table with insert, 1 vacuum hose with line filter, 1 compressed air hose, 1 pair of tweezers, 1 pair of press tongs, 1 spare fuse, 1 USB stick, 1 user manual	
Multifunction Oven VARIO PRESS 300	898/031
Contains: 1 VARIO PRESS 300 multi function oven, 1 power cable, 1 flexring system, 1 ceramic firing table, one press table with insert, 1 vacuum hose with line filter, 1 compressed air hose, 1 pair of tweezers, 1 pair of press tongs, 1 spare fuse, 1 USB stick, 1 user manual.	
Ceramic Oven VARIO 200ZR	898/042
Contains: 1 V200ZR ceramic oven, 1 power cable, 1 ceramic firing table, 1 vacuum hose with line filter, 1 replacement fuse, 1 USB stick, 1 pair of tweezers - long, 1 User Manual	
Ceramic Oven VARIO 200	898/042
Contains: 1 V200 ceramic oven, 1 power cable, 1 ceramic firing table, 1 vacuum hose with line filter, 1 replacement fuse, 1 USB stick, 1 pair of tweezers - long, 1 User Manual	
Vacuum Pump P3 Enclosed in an extremely quiet soundproof housing with vacuum hose and connection cable - For VARIOPRESS, VARIO 300 and VARIO 200 series ovens.	898/052



Investment & Liquid



Product	Item No.
ZUBLER® 144 / 100 x 100 g Universal investment	898/2035
ZUBLER® LIQUID / 1 Liter Investment Liquid	898/204

Flex-Ring System



Product	Item No.
ZUBLER® Flex-Ring System / 100 g consisting of ring base, silicone ring and ring gauge	
! for lithium disilicate Ingots with Ø 13 mm	20/0228
for 2 g Ingots (Ø 12 mm)	20/0232
ZUBLER® Flex-Ring System / 200 g consisting of ring base, silicone ring and ring gauge	
! for lithium disilicate Ingots with Ø 13 mm	20/0229
for 2 g Ingots (Ø 12 mm)	20/0231
for 5 g Ingots (Ø 16 mm)	20/0230
ZUBLER® Flex-Ring System / 300 g consisting of ring base, silicone sleeve and ring gauge	
for 2 g Ingots(Ø 12 mm)	898/213
for 5 g Ingots (Ø 16 mm)	898/236

Flexring

Product	Item No.
ZUBLER® Flex-Ring former	
for 100 g Ring	558/150
for 200 g Ring	558/1512
for 300 g Ring	558/1513



Base Former and Leveling Top for lithium disilicate

Product	Item No.
ZUBLER® Base former Set For lithium disilicate ceramics 3 x Base Former and 3 x Leveling Top	
for 100 g Rings (Ø 13 mm)	898/118
for 200 g Rings (Ø 13 mm)	898/119



Base Former / Leveling Top

Product	Item No.
ZUBLER® Base former	
for 100 g Rings and 2 g Ingots (Ø 12 mm)	563/07508
for 200 g Rings and 2 g Ingots (Ø 12 mm)	563/07501
for 200 g Rings and 5 g Ingots (Ø 16 mm)	563/07530
for 300 g Rings and 2 g Ingots (Ø 12 mm)	563/07503
for 300 g Rings and 5 g Ingots (Ø 16 mm)	563/07504
ZUBLER® Leveling Top	
for 100 g Rings	563/075101
for 200 g Rings	563/07502
for 300 g Rings	563/07505



More products from Zubler

Disposable Plungers



Product	Item No.
ZUBLER® Disposable Plungers for all lithium disilicate ceramics / 50 pieces Ø 13 mm	 20/0238
ZUBLER® Disposable Plungers for all press ceramics / 50 pieces Ø 12 mm	20/0235
ZUBLER® Disposable Plungers for all press ceramics / 28 pieces Ø 16 mm	20/0237

Easy Fix™ & Easy Grip™



Product	Item No.
ZUBLER® Easy Fix™ Individual firing peg 3 pieces	20/0550
ZUBLER® Easy Grip™	20/0500

VARIO BALANCE



Product	Item No.
VARIO BALANCE Dosage devise for safe and reproducible measurement of investment materials, plasters and plastics	898/420

VARIOstar K50/D50

Product	Item No.
ZUBLER® VARIOstar K50 Knee Device 220 V - 240 V	804 - 3142
ZUBLER® VARIOstar K50 Knee Device 115 V	804 - 3141



ZUBLER® VARIOstar D50 Tabletop unit with Foot pedal 220 V - 240 V	804 - 3122
ZUBLER® VARIOstar D50 Tabletop unit with Foot pedal 115 V	804 - 3121



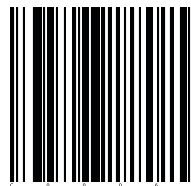
ZUBLER® VARIOstar D50 Tabletop unit with Knee pedal 220 V - 240 V	804 - 3142
ZUBLER® VARIOstar D50 Tabletop unit with Knee pedal 115 V	804 - 3141



Handpiece with chuck Ø 2,35 mm	804 - 3002
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